

### **THAT WHICH IS CLAIMED:**

1           7. A rotor according to Claim 1 wherein all of the blades are  
2 substantially similar.

1           8. A rotary apparatus configured to circulate a gas, the apparatus  
2 comprising:

3                 a housing defining an inlet and an outlet;  
4                 a rotor disposed in the housing and configured to rotate with a flow  
5 of gas through the housing, the rotor having a body portion configured to  
6 rotate about an axis and a plurality of blades extending radially outward  
7 from the body portion, each blade defining a first edge and a second edge,  
8 the first edge extending generally radially and the second edge extending  
9 generally axially,

10                 wherein the second edge of each blade is one of a leading and  
11 trailing edge of the blade and defines a nonlinear profile in radial-axial  
12 projection.

1           9. An apparatus according to Claim 8 further comprising a plurality of  
2 vanes disposed at circumferentially incremental locations in the housing  
3 radially outward from the second edge of the blades such that the blades  
4 are subjected to cyclically varying aerodynamic forces as the blades pass  
5 in proximity to the vanes during rotation of the rotor, thereby cyclically  
6 stressing the blades.

1           10. An apparatus according to Claim 9 wherein the vanes are  
2 adjustable to thereby control the flow of the gas through the housing.

1       11. An apparatus according to Claim 8 wherein the housing defines the  
2       inlet radially outward from the rotor, the rotor being a turbine wheel  
3       connected to a shaft and configured to be rotated by the circulation of gas  
4       through the housing and thereby rotate the shaft.

1       12. An apparatus according to Claim 8 wherein the housing defines a  
2       diffuser radially outward from the rotor, the rotor being a compressor  
3       wheel connected to a shaft and configured to be rotated by the shaft to  
4       thereby compress the gas in the housing and deliver the gas through the  
5       outlet to the diffuser.

1       13. An apparatus according to Claim 8 wherein the second edge of  
2       each blade defines a concave profile in radial-axial projection.

1       14. An apparatus according to Claim 8 wherein the first edge of each  
2       blade defines a nonlinear profile in radial-axial projection.

1       15. An apparatus according to Claim 8 wherein all of the blades are  
2       substantially similar.

1       16. A method of manufacturing a rotor structured to rotate with a flow  
2       of gas through a housing, the method comprising:  
3                 providing first parameters defining a geometric configuration of a  
4                 blade extending radially from the rotor and defining an edge;  
5                 providing second parameters defining an expected cyclic pressure  
6                 distribution on the blade during rotation of the rotor in the housing;  
7                 determining a high displacement portion of the blade being  
8                 subjected to a relatively higher displacement than adjacent portions of the  
9                 blade resulting from the expected cyclic pressure distribution;

10                   adjusting the first parameters to remove at least part of the high  
11                   displacement portion from the blade such that the edge of the blade is  
12                   nonlinear in radial-axial projection; and  
13                   thereafter forming the blade according to the first parameters.

1                   17.       A method according to Claim 16 further comprising forming the  
2                   rotor having a plurality of the blades extending radially outward therefrom,  
3                   each of the blades defining a substantially similar geometric configuration.

1                   18.       A method according to Claim 16 wherein said adjusting step  
2                   comprises adjusting the first parameters such that the edge defines a  
3                   concave profile in radial-axial projection.

1                   19.       A method according to Claim 16 further comprising repeating said  
2                   determining steps subsequent to said adjusting step, thereby iteratively  
3                   adjusting the first parameters.

1                   20.       A method according to Claim 16 further comprising providing a  
2                   plurality of vanes proximate to the edge of the blades.

1                   21.       A method according to Claim 16 wherein said first providing step  
2                   comprises providing the first parameters such that the blade defines a  
3                   second edge and wherein said adjusting step comprises adjusting the first  
4                   parameters to remove at least part of the blade proximate to the second  
5                   edge such that the second edge of the blade is nonlinear in radial-axial  
6                   projection.